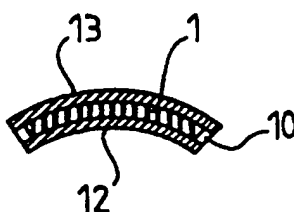


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## INTERNATIONAL APPLICATION PUBLISHED UNDER THE PATENT COOPERATION TREATY (PCT)

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<p>(21) International Application Number: PCT/IB97/00339</p> <p>(22) International Filing Date: 3 April 1997 (03.04.97)</p> <p>(30) Priority Data: 96/04523 11 April 1996 (11.04.96) FR</p> <p>(71) Applicant (for all designated States except US): PHILIPS ELECTRONICS N.V. [NL/NL]; Groenewoudseweg 1, NL-5621 BA Eindhoven (NL).</p> <p>(72) Inventor; and (75) Inventor/Applicant (for US only): VAN LERBERGHE, Steven [FR/FR]; Prof. Holstlaan 6, NL-5656 AA Eindhoven (NL).</p> <p>(74) Agent: CHAFFRAIX, Jean; Internationaal Octrooibureau B.V., P.O. Box 220, NL-5600 AE Eindhoven (NL).</p>		<p>(81) Designated States: JP, KR, US, European patent (AT, BE, CH, DE, DK, ES, FI, FR, GB, GR, IE, IT, LU, MC, NL, PT, SE).</p> <p><b>Published</b> <i>With international search report.</i></p>
<p>(54) Title: ACCUMULATOR DEVICE FOR AN ELECTRIC AND/OR ELECTRONIC APPARATUS</p> <p>(57) Abstract</p> <p>This device is formed by a casing (9) comprising a frame (10) and caps (12 and 13) for inserting an active electrical energy accumulator element (1). For obtaining a slender structure which can sustain a growing pressure notably caused by the charging cycles, the casing is curved. Application to portable telephones.</p> 		

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Accumulator device for an electric and/or electronic apparatus.

## Description

### FIELD OF THE INVENTION

The invention relates to an accumulator device for an electric and/or electronic apparatus comprising:

- 5 - an active element for charging and for producing the electric power,
- a casing for containing said active element.

The invention likewise relates to a type of portable radio telephone notably comprising such a device.

### BACKGROUND OF THE INVENTION

- 10 A problem often faced with accumulators is caused by the increase of pressure during the charging operation. This increase of pressure becomes formidable with accumulators which use active elements notably of the lithium-ion type. To avoid the unwanted effects of this pressure, a robust casing is known to be provided for packing this active element. Metallic casings are then used which are considered too heavy and too costly.
- 15 This is considered disadvantageous.

It is suitable to note that certain accumulators need to have a certain pressure for operating properly.

- The invention proposes a device of the type defined in the opening paragraph for which the problem of rising pressure is solved in a satisfactory manner without costing too much and which thus does not have the drawback mentioned earlier.
- 20

### SUMMARY OF THE INVENTION

Therefore, such a device is characterized in that said casing is curved, so that the increase of pressure occurring during the charging operation is counterbalanced.

- The invention is based on the recognition that a curved structure is used which is a robust structure and can thus easily withstand a growing pressure.
- 25

Thus, the advantage is obtained that the accumulator device can have a structure which is thin enough to recall that of bank cards.

These and other aspects of the invention will be apparent from and elucidated with reference to the embodiments described hereinafter.

**BRIEF DESCRIPTION OF THE DRAWINGS**

In the drawings:

Fig. 1 shows the various components forming the device according to the invention,

5 Fig. 2 shows an elevational view of the arrangement of the components of Fig. 1,

Fig. 3 shows the curvature of these components according to the invention,

Fig. 4 shows a first embodiment of the invention,

10 Fig. 5 shows a second embodiment of the invention,

Fig. 6 shows a third embodiment of the invention,

Fig. 7 shows an apparatus in accordance with the invention, on which an accumulator device has just been installed,

Fig. 8 shows a fourth embodiment of the invention,

15 Fig. 9 shows a fifth embodiment of the invention,

Fig. 10 shows a way of facilitating the curvature of the casing,

Fig. 11 shows a sixth embodiment of the device according to the invention, and

Fig. 12 shows a variant of the embodiment shown in Fig. 11.

20 **DESCRIPTION OF PREFERRED EMBODIMENTS**

In Fig. 1, the active element 1 is an element which presents itself in the form of a plate. Elements of this type are mentioned in United States Patents USP 5,047,300 and 5,198,313. Two electrodes 5 and 6 permit of charging and providing the energy. These electrodes may be bent according to the user's wishes. For protecting this active element 1  
25 against the environment, a casing 9 is necessary. It is formed by a frame 10 and two caps 12 and 13. The active element 1 is placed inside the frame 10. The two caps 12 and 13 are flush-mounted with the walls of the frame 10, so that the active element 1 is inserted into the casing thus formed. The casing then has the form of a prism. Fig. 2 shows in an elevational view the casing with the active element inside it. The casing may be formed by plastic  
30 material of which well-known bank cards are formed. One may thus obtain a very flat aspect of the device according to the invention which recalls that of bank cards or any other card of this type (telephone card etc.).

In accordance with the invention, said casing is curved as is shown in Fig. 3. Either this curvature is obtained by curving means which will be described in the

present memory and which control the resilience of the casing, or this curvature is final as a result of the initial concept of the casing.

For obtaining this curvature, the invention proposes a plurality of variants of embodiments.

5 A first variant is shown in Fig. 4: Two pins, or protrusions, 20 and 21, are provided on a side wall of the casing which is to be curved. A blocking part 25, which has two openings 27 and 28 for receiving the two pins in accordance with the curvature of the casing, maintains the curvature at the desired value. It will be evident that the invention also covers the fact that openings may also be made in the wall of the casing while pins are  
10 provided on said blocking part. Instead of the part 25, a part 25' can be used whose form is such that it is aligned to the curvature it provides.

A second variant is shown in Fig. 5. A groove 30 is made in the wall of the casing intended to be curved. This groove may be obtained by having the caps 12 and 13 project from the frame 10 shown in a dashed line in Fig. 5. Another blocking part 35 which  
15 cooperates with this groove has a rim 37 intended to fit in said groove 30 thus imposing the desired curvature. There too, without leaving the scope of the invention, the role of the groove and the rim may be exchanged.

A third variant is shown in Fig. 6. In this variant is used at least a ring 40 which has an opening, so that, when the casing is slipped into it, the ring imposes the  
20 desired curvature. It is then possible to slip two rings on each one of the ends of the casing.

Fig. 7 shows an apparatus 48. This apparatus has a face 49 with a curvature. Thus the device according to the invention can profit from this curvature by conforming in shape thereto. Various fastening means can be provided in this case.

Fig. 8 shows a first one of these fastening means. A plate 52 maintains  
25 the device on the inside of the face 49. This plate 52 is fastened to this face 49 at two fastening points 54 and 55.

Fig. 9 shows a second one of these fastening means. Two fasteners 60 and 61, for example, round the device according to the invention, fasten the device on the outside to the face 49. In the latter two cases it is also possible to use magnetic attraction  
30 systems.

Fig. 10 shows a means for facilitating the curvature of the casing. Therefore, at least one of the caps 12 or 13 has grooves 70, 71, 72 ... which may be obtained by removing material, so that small ribs arise. Thus, the rigidity/flexibility ratio is changed in one direction.

This ratio may also be changed if raised edges 80 and 81, which rigidify the casing without hindering its curvature as this is shown in Fig. 11, are provided on the caps 12 and 13. These raised edges may be separate parts 80' and 81' which are stuck or soldered onto the caps as is shown in Fig. 12.

CLAIMS:

1. An accumulator device for an electric and/or electronic apparatus comprising:
  - an active element for charging and for producing the electric power,
  - a casing for containing said active element,
- 5 characterized in that said casing is curved, so that the increase of pressure occurring during the charging operation of the active element is counterbalanced.
2. An accumulator device as claimed in Claim 1, characterized in that the casing has a cylindrical form that can be curved.
3. An accumulator device as claimed in Claim 1, characterized in that the  
10 casing has a curved cylindrical form.
4. An accumulator device as claimed in Claim 1, for which said apparatus has a curved face, characterized in that the casing is curved around this curved face.
5. An accumulator device as claimed in one of the Claims 1 to 3, characterized in that it comprises curving means.
- 15 6. An accumulator device as claimed in Claim 5, characterized in that said curving means are formed by a system of pins and openings.
7. An accumulator device as claimed in Claim 5, characterized in that said curving means are formed by a system of groove and rim.
8. An accumulator device as claimed in Claim 5, characterized in that said  
20 curving means are formed by at least a ring in which the device is slipped.
9. An accumulator device as claimed in Claim 4, characterized in that said curving means are formed by fastening means for fastening the device on the outside of said curved face.
10. An accumulator device as claimed in Claim 4, characterized in that the  
25 curving means are formed by fastening means for fastening the device on the inside of said curved face.
11. An accumulator device as claimed in one of the Claims 1 to 10, characterized in that the casing comprises grooves on at least one side for facilitating the curvature.

12. An accumulator device as claimed in one of the Claims 1 to 11, characterized in that the casing has raised edges on at least one face so as to rigidify the casing in a direction other than that of the curvature.

13. A telephone comprising a device as claimed in one of the preceding

5 Claims.

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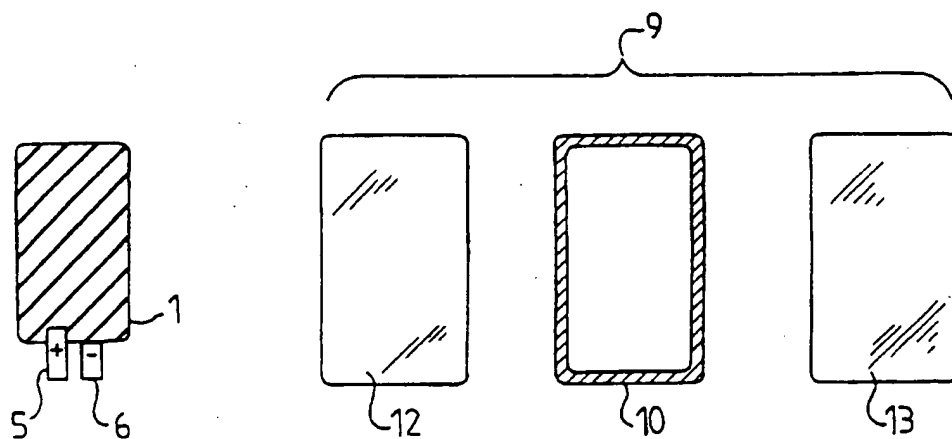


FIG. 1

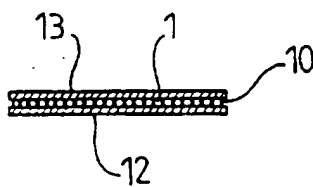


FIG. 2

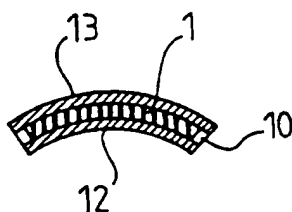


FIG. 3

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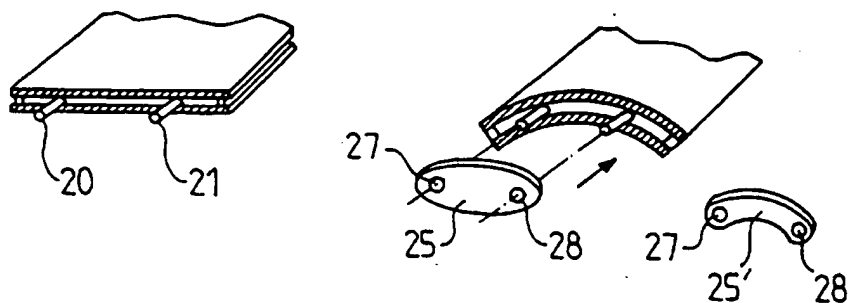


FIG. 4

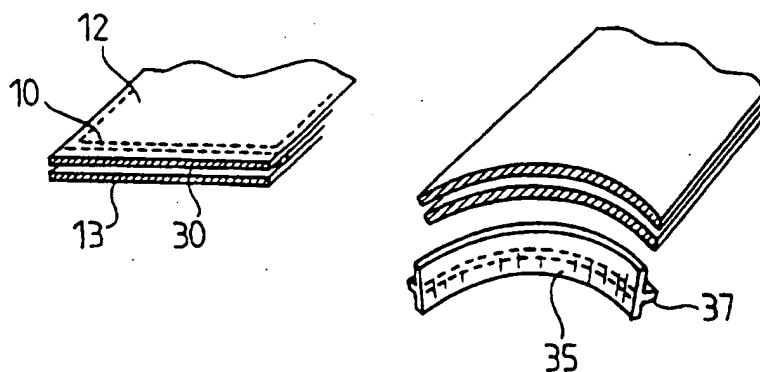


FIG. 5

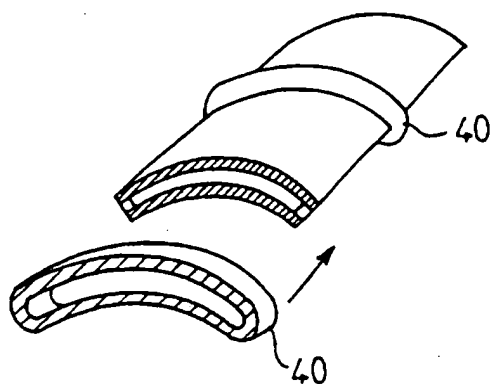


FIG. 6

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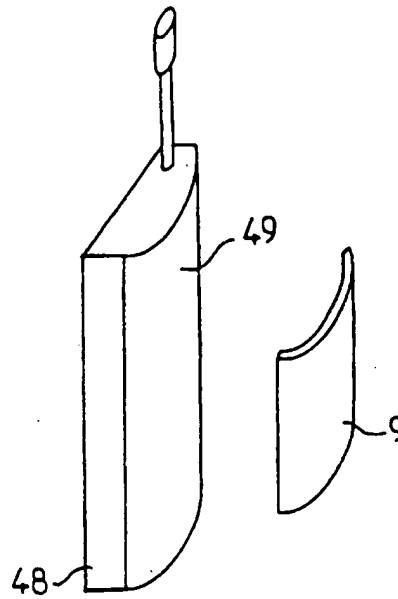


FIG. 7

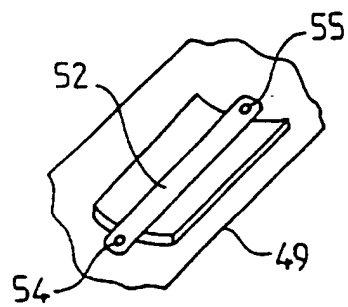


FIG. 8

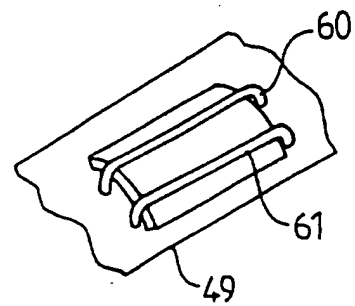


FIG. 9

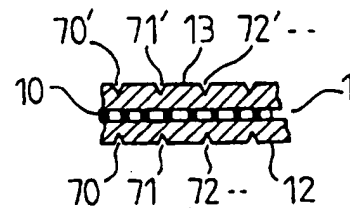
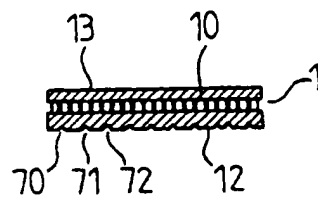


FIG. 10

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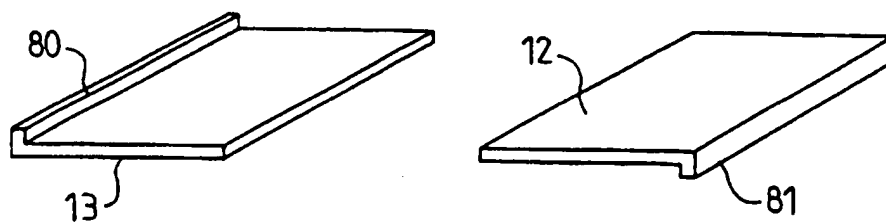


FIG. 11

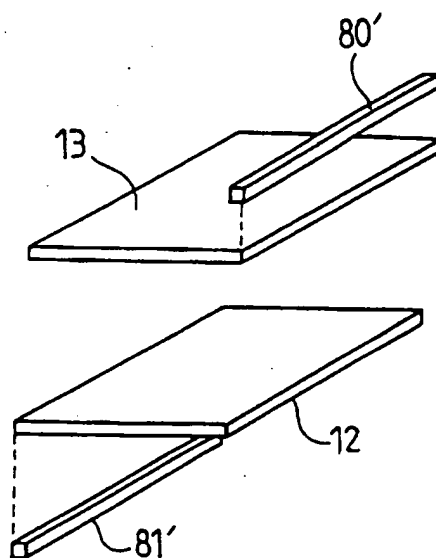


FIG. 12

# INTERNATIONAL SEARCH REPORT

Insert 31 Application No  
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A. CLASSIFICATION OF SUBJECT MATTER  
IPC 6 H01M2/02 H01M2/10

According to International Patent Classification (IPC) or to both national classification and IPC

## B. FIELDS SEARCHED

Minimum documentation searched (classification system followed by classification symbols)  
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## C. DOCUMENTS CONSIDERED TO BE RELEVANT

Category	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
X	WO 91 03921 A (AT & E CORP) 21 March 1991 see claims 1-12; figures 1,5 ---	1-3
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A	PATENT ABSTRACTS OF JAPAN vol. 009, no. 081 (E-307), 10 April 1985 & JP 59 211956 A (TOMOYUKI AOKI), 30 November 1984, see abstract --- -/-	1-12

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Date of the actual completion of the international search

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Category	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
A	PATENT ABSTRACTS OF JAPAN vol. 011, no. 195 (E-518), 23 June 1987 & JP 62 022366 A (MATSUSHITA ELECTRIC IND CO LTD), 30 January 1987, see abstract	1-12
A	--- US 4 429 025 A (STOW MARK) 31 January 1984 see claims 1-16; figure 1 -----	9,10

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Information on patent family members

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PCT/IB 97/00339

Patent document cited in search report	Publication date	Patent family member(s)	Publication date
WO 9103921 A	21-03-91	AU 6188690 A	08-04-91
US 4429025 A	31-01-84	NONE	

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